



1. Gently slide the tool carriage to the right end plate.
2. Gently pull on the middle of the tool carriage belt using a spring scale that measures in ounces, grams or both. Exert 300 to 420 (10.5 to 14.8 ounces) to the belt deflecting the belt approximately .5 inches from its natural position.
3. To gain access to the y-axis belt tensioner, remove the left end cover. The belt tensioner is located directly below the ribbon cartridge assembly.
4. Adjust the belt tension screw (9/64" Allen) until you achieve 300 to 420 (10.5 to 14.8 ounces) tension at .5 inch deflection from the belts natural position.