



The following can cause inconsistent cutting pressure while cutting vinyl:

- Dirty Pen Lifter Plate Rods and/or Tangential Knife Shaft
- Weak Pen Lift Motor
- Worn out Tangential Knife Assembly
- Worn out Carriage Assembly

To assure optimal performance of your Signmaker 5000, clean the pen lifter plate rods and tangential knife shaft regularly. To clean, use a cotton swab with alcohol, and then apply a small amount of spray silicone for lubrication.