



1. Check the gritshaft set screws to ensure they are tight.
2. Remove right top cover and check all x-axis motor pulleys set screws.
3. Remove the left end plate and check y-axis motor transmission pulley set screws.
4. Inspect the chartwheels to ensure they rotate freely are clear of debris and have no flat spots.
5. Inspect the carriage assembly for cracks in the plastic molding.
6. Check carriage jaw for loose play.
7. Inspect the all belts and pulleys for missing or damaged teeth.
8. Ensure the media is loaded properly.
9. Clean the gritshaft by removing any paper build or vinyl with a stiff bristle nylon brush.