



The LP Series plotter requires the user to set a custom page size in the plotter memory to allow the machine to go further than the largest preprogrammed page size in the plotter (Architectural E-Size). Plotter settings can be changed using the Host Utility Program originally provided with the machine. The Host Utility Program is available for download from our web site <http://www.ioline.com>. If you no longer have the program disk, perform the following steps to program the custom page size from the keypad.

1. Move carriage as close to the right end plate as possible until the limit light illuminates. Move the carriage slightly left until the limit light goes out.
2. Press: ALT, UR, 1
3. Press: LL
4. Press: ALT, GO TO, 32000, ORIGIN, 14200, GO TO. At this point the grit shaft will start turning. (Scale: 400 steps per inch)
5. When the grit shaft stops, press: UR
6. Press: ALT, 5, to bring the carriage back home.
7. Press: ALT, 1
8. Press: ALT, SIZE, 1, 5, SIZE, ALT, ONLINE.

Now you are ready to plot up to 80 inches. To access the custom size press the following keys: ALT, UR, 1, LL, SIZE, 1, 5, SIZE