

Installing Stand Casters, Product P/N 105512

Procedure P/N 111170 REV 0



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Tool needed: 9/16", 1/2" and 7/16" Crescent Wrenches



Step 1: 4 casters in shipping bags as delivered.



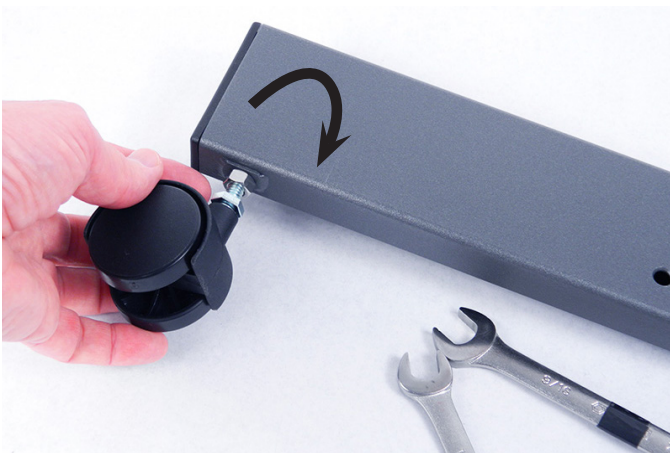
Step 2: 4 casters: 2 with brake (top) and 2 without brake (bottom). **NOTE: Make sure one wheel with a brake is installed on each side of the stand. Front or back does not matter.**



Step 3: Shown is one caster, and the wrenches needed to install.



Step 4: Remove four stand levelers (if installed) by rotating counter clockwise (CCW). Use a 7/16" wrench to loosen if the levers if they are tight.



Step 5: Install the threaded stud on one caster into a threaded hole in the foot by turning clockwise (CW) by hand until the jam nut touches the foot. Repeat for the other three casters.



Step 6: Tighten the nut clockwise with the 1/2" wrench to lock in place. Hold the caster still with the 9/16" wrench if needed. Repeat steps 1-6 with the other 3 wheels. **NOTE: Level the machine following the directions in the user guide after all wheels are installed. ...FINISHED**